



NOTE:
 1. 6106-160 MUST HAVE RIV-NUTS INSTALLED.
 2. SHIPPING BOX NOT SHOWN.

ITEM	QTY	PART NUMBER	DESCRIPTION
5	4	1903-180	SCR, CAP, HEX HD, SS, 1/4-20 X 2 LG, W/ 3/4 THD
4	4	1907-001	LOCKWASHER, SPLIT, 1/4 MED, SS
3	4	1909-002	WASHER, FLAT, SS, 5/8 OD X 1/4 ID X .065 THK
2	1	3320-009	CDBD BOX, #510
1	1	6106-160	18" X 14" WING ASSEMBLY

Material Specification

HEAT SEAL/AMPAK
 CLEVELAND, OHIO 44125

CONFIDENTIAL THIS PRINT IS PROPERTY OF, AND DISCLOSES PROPRIETARY INFORMATION OF HEAT SEAL. IT IS LOANED FOR REFERENCE ONLY, AND MAY NOT BE REPRODUCED OR FORWARDED ELECTRONICALLY IN ANY MANNER, OR ITS CONTENTS DISCLOSED TO OTHERS, WITHOUT THE EXPLICIT WRITTEN PERMISSION OF OWNER AND MUST BE DESTROYED UPON REQUEST.	UNLESS OTHERWISE SPECIFIED:	CREATED: 4/4/2019	DESCRIPTION:	
	ALL DIMENSIONS IN INCHES	CREATED BY: NS	18" X 14" WING KIT	
	STANDARD TOLERANCES:	CHECKED:		
	0.00: ± .010 0.000: ± .005 ANGLE: ± 1'	CHECKED BY: ECN 3959	DRAWING NUMBER:	REVISION:
		6106-163	0	
		SIZE: D	SCALE: NONE	SHEET: 1 OF: 1