



ALL NOTES BELOW APPLY UNLESS OTHERWISE SPECIFIED:

1. REMOVE ALL BURRS AND SHARP EDGES
2. DEBURR I.D. AND O.D.
3. FINISH:GRIND WELDS SMOOTH AND REMOVE DISCOLORATION

3	2	1970-005	Plug, Cap, Black 1" Sq. Tube x 14 Ga. Wall
2	2	6130-028	TUBE, SUPPORT, SHELF - WING
1	1	6130-084-1	SHELF, WING, 14 X 24, RIGHT
ITEM	QTY	PART NUMBER	DESCRIPTION

Material Specification
HEAT SEAL/AMPAK
 CLEVELAND, OHIO 44125

<p align="center">CONFIDENTIAL</p> <p><small>THIS PRINT IS PROPERTY OF, AND DISCLOSES PROPRIETARY INFORMATION OF HEAT SEAL. IT IS LOANED FOR REFERENCE ONLY, AND MAY NOT BE REPRODUCED OR FORWARDED ELECTRONICALLY IN ANY MANNER, OR ITS CONTENTS DISCLOSED TO OTHERS, WITHOUT THE EXPLICIT WRITTEN PERMISSION OF OWNER AND MUST BE DESTROYED UPON REQUEST.</small></p>	UNLESS OTHERWISE SPECIFIED:	CREATED: 1/17/2018	DESCRIPTION: WING, 14 X 23, LEFT, RIGHT	
	ALL DIMENSIONS IN INCHES	CREATED BY: NS		
	STANDARD TOLERANCES:	CHECKED:	DRAWING NUMBER: 6130-084	REVISION: 0
	0.00: ± .010 0.000: ± .005 ANGLE: ± 1'	CHECKED BY:	SIZE: D SCALE: NONE SHEET: 1 OF: 1	